

## **IMPORTANT NOTES FOR ONE-PIECE & TWO-PIECE TANKS**

### **1. Delivery/Offloading.**

Offloading should be done to the nearest accessible hard surface. Please ensure that there is adequate lifting of sufficient manpower to offload at the point of delivery. This is the responsibility and whilst the driver will be co-operative they are not responsible of the customer for off loading.

### **2. Storage.**

Tanks whilst in temporary storage on site should be placed on a level surface free from protrusions. Much damage can be caused on site due to careless handling prior to installation.

### **3. Signature.**

The customer must ensure that a responsible person, employee or representative is on hand to receive goods, inspect them if so wished and sign for them. Failing this a signature will be sought from other site personnel and will be considered equally binding unless we are specifically instructed otherwise prior to delivery and suitable arrangements made.

### **4. Base Support.**

In standard format Deccaone-piece/two-piece tanks are designed to be FULLY SUPPORTED over the whole base area, preferably on 25mm marine grade plywood which is adequately supported on timber/steel bearers or alternatively flat concrete base designed to withstand the loading without deflection.

The customer will be responsible for the design and construction of the base support being capable of supporting the weight of the tank and its contents without movement.

### **5. Testing.**

All tanks are commissioned before being dispatched to site as part of our quality control measures. Whilst the Deccaone-piece/two-piece tanks are extremely robust, mishandling on site may cause impact damage and lead to subsequent leakage when filled.

We strongly advise the tanks should be re tested on site prior to installation to ensure that no damage has been sustained during storage or handling on site.

### **6. Site Measurements.**

We recommend that the customer checks the gross external dimensions of the tank to ensure access into the final position.

### **7. Installation.**

Installers should use standard type hole cutters.

When drilling from outside always ensure that there is adequate support on the inside of the tank. Extreme care should be taken when working inside the tank not to damage the inner surface, and appropriate footwear should be worn. Any ladders used for access should also be provided with suitable to avoid damage to the tank base/walls.

Where tanks are fitted with internal steel bracing, under no circumstances should the bracing be stood on or walked across, as this could compromise the 'SEAL' where the bracing passes through the tank wall. We cannot accept responsibility should any leaks occur and any remedial work will be chargeable.

All pipework, valves etc must be independently supported and must not impose a point load on the tank wall.

### **8. Maintenance & After Sales.**

Recommendations are set out in BS6700; 1997 Section 4.

Please review product Operations & Maintenance manuals for further information.

Please contact our after sales service for maintenance Agreements and extended warranty packages.

### **9. Application.**

Decca one-piece/two-piece tanks are suitable for the storage of water at ambient temperatures up to 50C and at atmospheric pressure. If higher heat resistance is required or storage other than water please contact our technical support team. Please confirm in writing details of chemicals make up, temperature or pressure, prior to manufacture.

### **10. Important.**

Where installation of sectional tanks has been made by untrained or unsupervised labour, no responsibility can be accepted by the company for the installation.

The company reserves the right to amend specifications and dimensions as necessary without prior notice.

Design and installation of all types of tank bases are undertaken by the customer/others.

The company will not hold itself responsible for any consequential cost or workmanship where the installation or design has been undertaken by other.